



The premier source of tooling, parts, and accessories for bench top machinists.

## **Service Bulletin 1006**

### **Rear Bellows Installation - 4960**

#### ***Date***

Issued 1-June 2012

#### ***Product***

3960 Solid Column HiTorque Mini Mills serial numbers below 20076

#### ***Issue***

On some Solid Column HiTorque Mini Mills the manufacturer failed to install the rear bellows chip guard.

#### ***Symptoms***

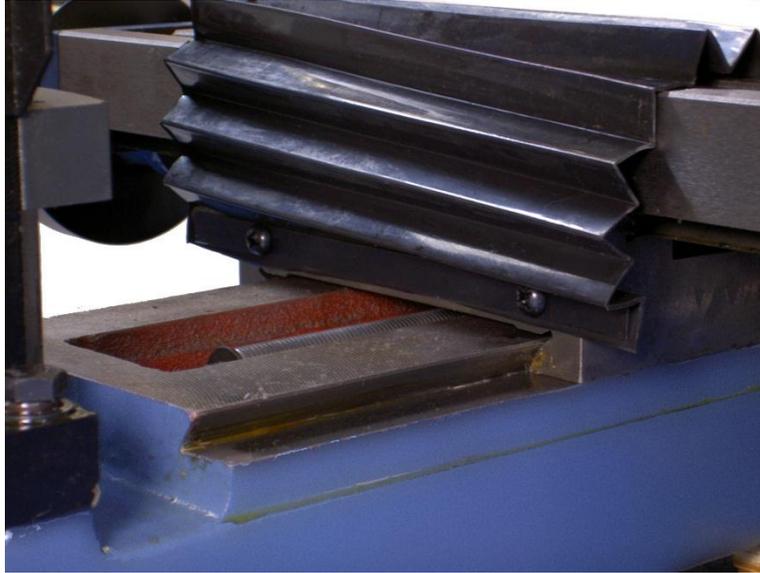
The rear bellows chip guard is missing.

#### ***Solution***

Install a Rear Bellows Chip Guard Kit. The Rear Bellows Chip Guard Kit is part number 4523.

#### ***Installation***

Using the mounting bar with the wide spaced holes and two of the machine screws, secure the bellows to the saddle. The bellows should be above the mounting bar.



### Note

The bellows protects the Y-axis screw from chips. It functions fine when it is secured only on the front edge to the back of the saddle. If you prefer to attach the bellows to the column as well as the carriage, the following drawing shows the proper position of the mounting holes.

